Introduction to Leading Decarbonizing Technologies and Infrastructure





Chisinau / Moldova

YANMAR TURKEY
YANMAR
10th of Nov, 2023





President, **Takehito Yamaoka**



Founder, **Magokichi Yamaoka**

Trade name Yanmar Holdings Co., Ltd

Head office 1-32, Chayamachi, Kita-ku, Osaka, Japan

YANMAR FLYING-Y BUILDING

Founded March 1912

Founded as YAMAOKA HATSUDOKI KOSAKUSHO

Yearly Turnover Approx 10 billion USD

Group Companies Over 110

Founder Magokichi Yamaoka

President Takehito Yamaoka

Employees 20,958 (As of March 31, 2023)

List of Business Areas



















Yanmar Turkey Makine A.Ş. (YTM)

A subsidiary of Yanmar Europe BV with 210 employee, founded in 2017.

- EPC hub for all Yanmar Energy Global Projects under the department of Energy Systems.
- Global trading and procurement activities for global Yanmar factories.
- Partnership with different reliable suppliers in the energy sector.
- Quality control management for all suppliers regularly.
- ⇒ Key factors for successful implementation of a wide variety of power generation projects.

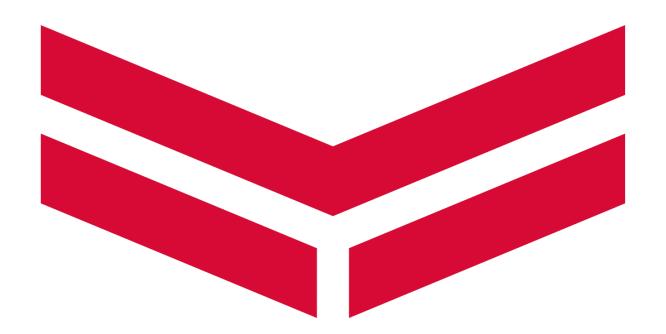
360° Advantages boasts a robust track record of successful project management, spanning from conceptualization to project completion:

- In-house feasibility studies,
- engineering design,
- Supplier assessment & equipment procurement,
- Project execution & construction management,
- installation or supervision of installation,
- commissioning & start-up,
- Aftersales support.



POWER EPC SOLUTIONS

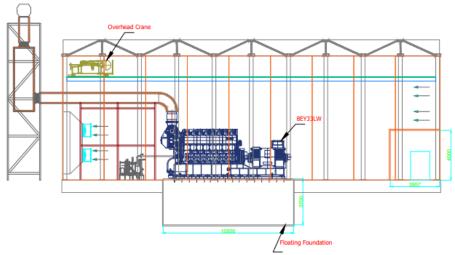
E-Engineering **P-**Procurement **C-**Construction

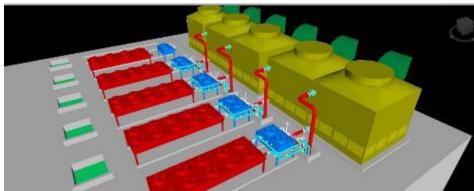


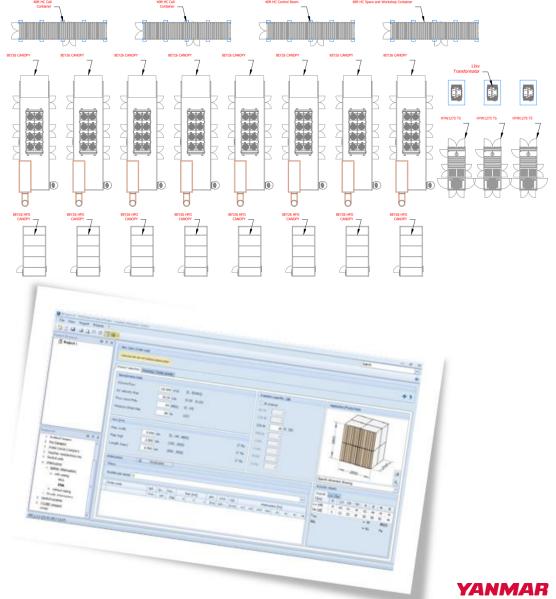


Engineering

- Drawings with softwares
- Design Works
- Calculations
- Proper equipment selection
- Cooperation with design institutes









Procurement

- Mechanical Items
- Containers, power houses
- Radiators, Cooling Towers
- Chillers and air handling units
- Boilers and heat exchangers
- Fuel tanks and automation
- Silencers and isolators













- **Electrical Items**
- Syncronization Panels
- Transfer and distribution boards
- Scada systems
- MV Cells
- Transformers
- Cables
- Busbars
- Load Banks







Construction

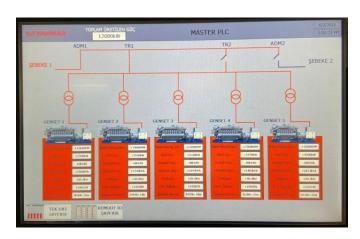
Mechanical Installations



Electrical Installations









Yanmar – Global EPC Project Implementation Strategy

As one of the companies with the widest product network in the sector, with its new strategy, Yanmar will present its HFO/Dual Fuel, CHP and renewables options to the customer with a high value-added, turnkey scope, according to the project requirements in any part of the

world.



Product Supplier



TO

Value-added turnkey project supplier















Total Plant Design

Engineering

Procurement

Site Works

Project Management

Plant Commissioning

After Sales



Yanmar Turkey has been assigned as the EPC contractor for all Yanmar Energy Global Projects



PROJECT MANAGEMENT TEAM

OKAN KILINÇ MECHANICAL AND DESIGN PROJECT EXECUTIVE



Mechanical Engineer Joined – 1/2021

Covering Mechanical scope in diesel, gas, CHP and EPC projects

Design-application-Engineering-layout-autocad studies, manufacture and installation follow up,
Fuel system, Cooling system, Exhaust lines, Ventilation and Aspiration lines design,
Industrial Noise Control and Sound Attenuation (Certified) Design & Applications,
Design of Acoustic Enclosures, Sound Attenuators, Acoustic Louvers,
Exhaust Silencers and HVAC Duct Attenuations design and project Management

Experience - 12 years

Senior Mechanical Executive — Técnicas Reunidas / ARAMCO Gas Compression Project — 2 Years
Senior Mechanical Design Engineer — Caterpillar Dealer - Borusan Power Systems — 5 Years
Mechanical Design Engineer — Aksa Power Generation — 4 years
Completed Projects: Adana, Yozgat, Eskişehir, Göztepe and Okmeydanı City Hospitals,
Ankara Esenboğa and Diyarbakır Airports, Akbank, Garanti and Is Bank Datacenters,
Emaar Square, Rönesans Kucukyali Hilltown, Maltepe Piazza, Rönesans Izmir Optimum Shopping Malls.

Marmaray Railway, Euro Asia Tunnel, Yassıada Island Tunnels,

TCO Castro Oil&Gas Project(Kazakhstan), Sarens(Kazakhstan), Socar (Azerbaijan), Saudi Aramco Haradh and Hawiah Gas Compression Project (Saudi Arabia)

BAHATTIN BAKIR SITE ELECTRICAL PROJECT EXECUTIVE



Electrical Electronics Engineer Joined – 5/2018

Electrical projects scope studies for Diesel Genset, CHP and EPC projects
Project layout design and application engineering calculation
Technical support for new sales employees
Offer requests to suppliers, Periodic visits to important or new suppliers
Commission (FAT & SAT), Managing suppliers on the site according to Project schedule

Experience - 12 years

Ex: Alimar (Packager & MHI Turkey Dealer) Project Manager – Major Diesel Genset Projects in Turkey and Overseas Completed Projects: Urfa City Hospital 6x1500kVA, Sancaktepe Hospital 4x1375kVA,

Mall of Istanbul 1500, 2x1600kVA, 17x2000kVA, 3x2235kVA, Markantaly Shopping Mall 6x2000kVA, Torium Mall 8x2000kVA, Hilton Trabzon 2x1100kVA, Giresun Airport 3x1760kVA, Istanbul Courthouse 3x2250kVA diesel gensets

FIKRET KAZANAN SITE MECHANICAL PROJECT EXECUTIVE



Mechanical Engineer Joined – 4/2019

Large CHP Project management studies (natural gas & biogas & HFO)
Cost table, scope contents preparations
Arrange and Follow equipments shipments,
Arranging commission, FAT and acceptance procedures,
Schedule & organise project site, suppliers and customer technical departments

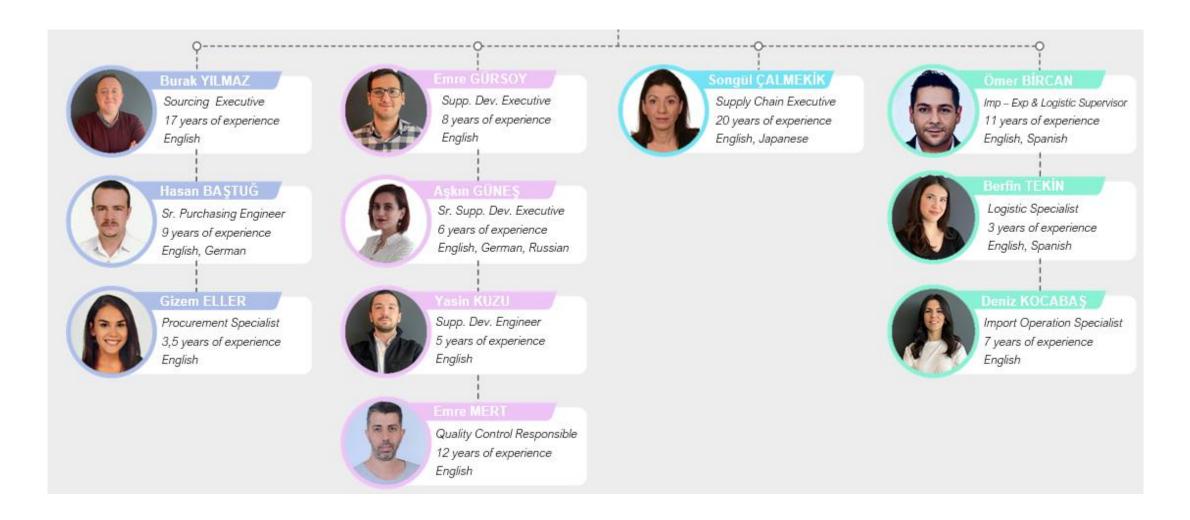
Experience - 14 years

- SONMEZ Electric Power Plant Operation Manager / 5 x Wartsilla 18V50DF, 20V34SG 70MWel 6 Years
- AGAOGLU CHP Power Plant Operation Manager / 3 x MWM TCG2032 12.9MWel 4 Years
- Caterpillar Subcontractor Project Manager 3 Years

Completed Projects: Algeria Taylal Textile 34.4MW CHP, Konya Hospital 6MWel CHP, Global Inv. Holding Biomass, Adana Hotel Trigen Plant, Adana City Hospital Trigen Plant, Istanbul Shopping Mall, Van Shopping Mall Trigeneration Plants,



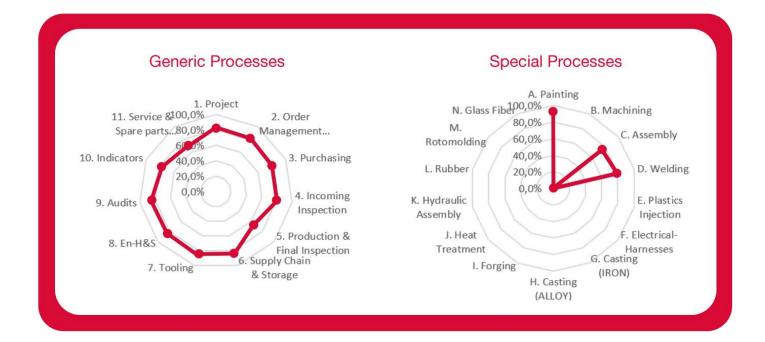
QUALITY CONTROL&SOURCING TEAM

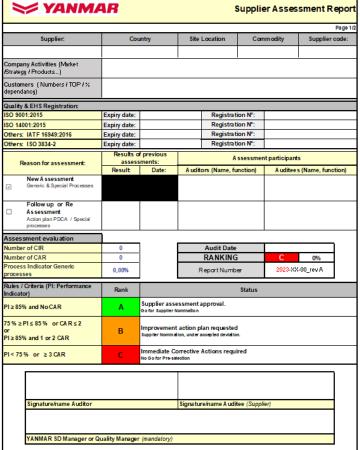




QUALITY CONTROL&SUPPLIER MANAGEMENT

Strict audits are performed by the YTM Supplier Development Team on both generic and special process basis, which is one of the key steps of supplier development process.









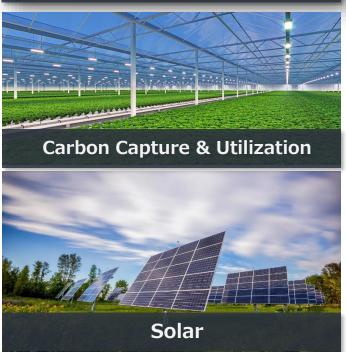
Technologies





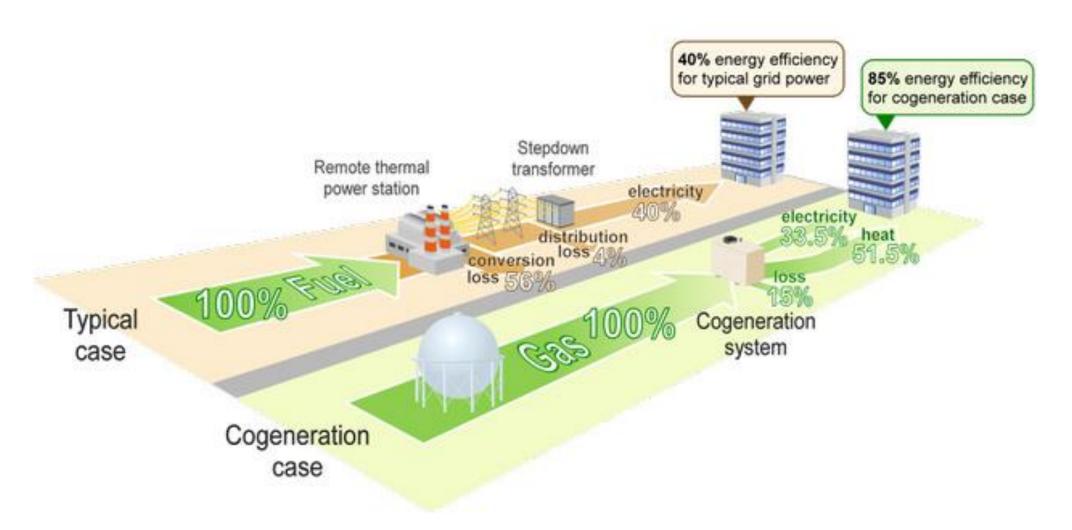






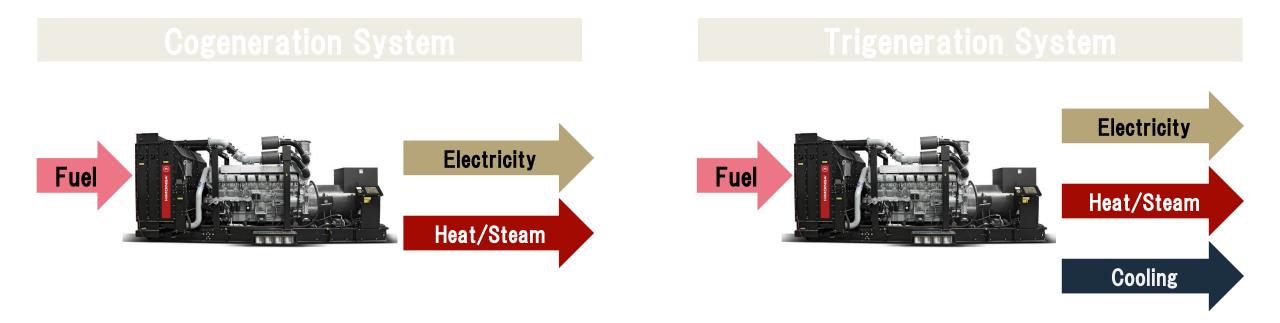


Combined Heat & Power (CHP) System vs. Traditional Generation





Yanmar's Cogeneration (CHP) and Trigeneration system

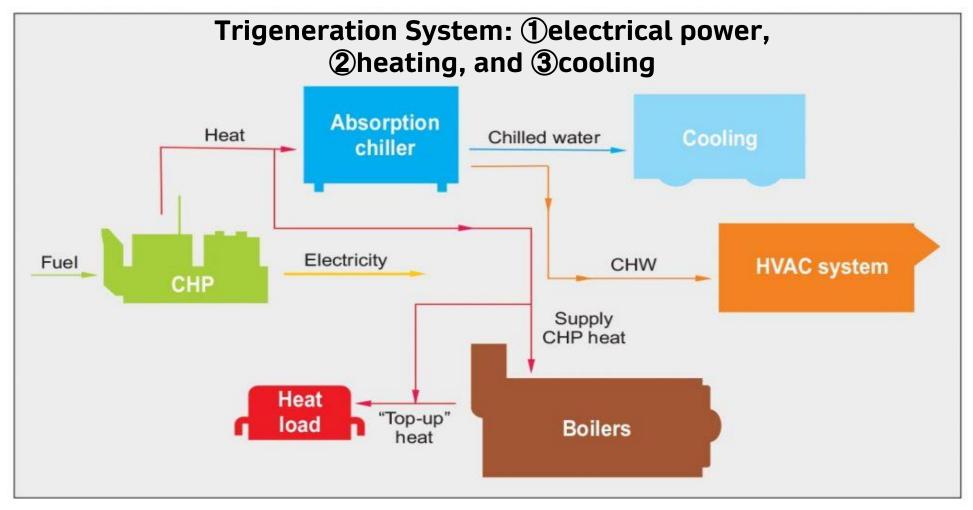


Cogeneration (CHP) is best suited for facilities with the high demand for power & thermal energy.

Trigeneration is best suited for facilities with the high demand of power, heat & cooling.

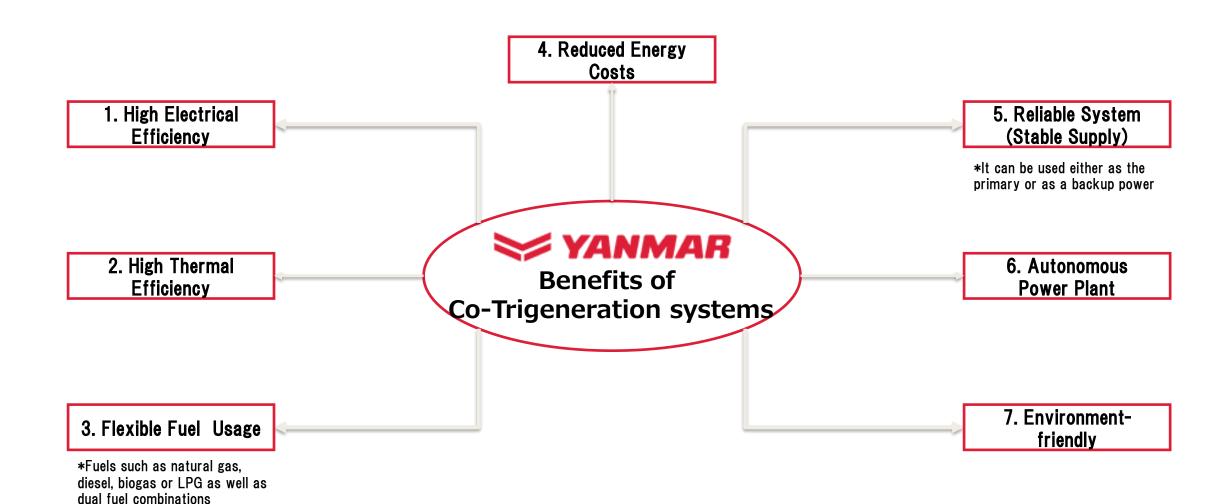
Functionality of a trigeneration system

Trigeneration is the production of combined <u>cooling</u>, <u>heat</u>, <u>and power</u> from a single generator or process. The trigen system produces electricity and useful heat which is utilized for hot water, space heating or steam production.





Benefits of Cogeneration / Trigeneration systems





Yanmar's Combined Heat & Power (CHP) systems fits everywhere





Hospitals





Food

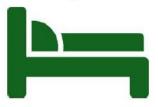


Greenhouses





Industrial companies



Hotels



Heating grids



Sewage plants

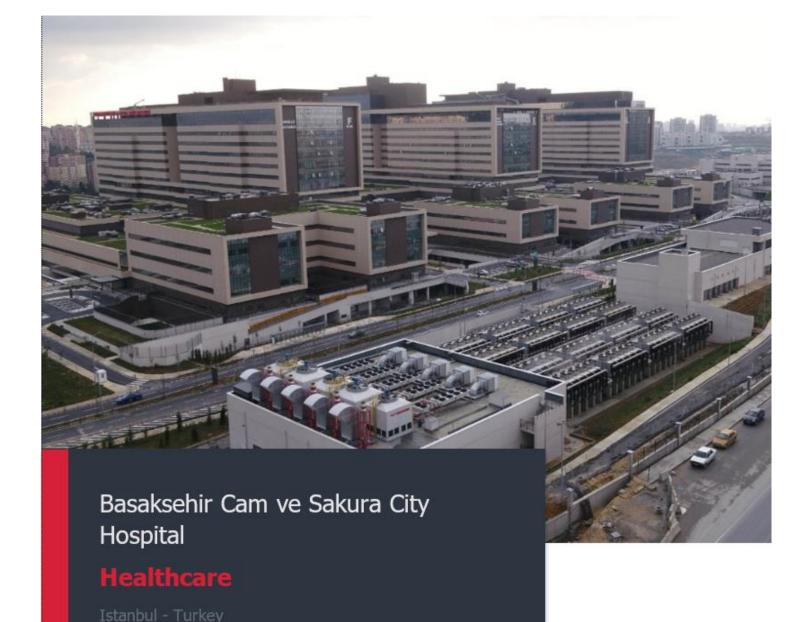


Landfills



Biogas plants





Challenge:

One of the biggest hospitals in Europe (2682 beds) was exploring how to increase their energy efficiency and decrease their energy bills while meeting a huge, year-round demand of electricity, cooling and heating - with no room for interruptions.

With excessively high energy bills and an elevated carbon footprint, other energy solutions needed to be investigated.

Solution:

- √ 12 MWe trigeneration system with gas gensets
- √ 62.5 MVA emergency power with diesel gensets
- ✓ UPS system
- ✓ Control synchronization system

Istanbul City Hospital - Reference EPC Project







- **2019**
- 6 MWe Biogas Plant Construction

Biogas technologies



Investor Company

Location

: İzmir / TURKIYE

Scope

Turnkey Plant Construction

Basic and Detailed Project Management

Equipment Supply,

Commissioning and Start-up.



Biogas technologies

- **2021**
- 1.250 tons/day Waste Management and
- 7,8 MWe Biogas Plant Construction



Investor Company

Location : İzmir / TURKIYE

Scope :

Turnkey Plant Construction

Basic and Detailed Project Management

Equipment Supply,

Commissioning and Start-up.



Waste Water Technologies

Project: KKTC-Güzelyurt / Morphou Wastewater Treatment Plant Capacity Enhancement Project, funded by the European Union and managed by the United Nations Development Program (UNDP). Scope: 4 x CP Micro-cogeneration Systems - Biogas Units (CP25WE-TF)

- * Electricity supply and hot water from biogas
- * Carbon foot print reduction
- * High efficiency even with varying amounts of biogas
- * Detailed engineering with design works
- * Test & Commissioning on site
- * Working scenarios according to available biogas











Thank you